

③ 5120



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A94-3700-C-05
Job Sheet 172468



Part No: RBE350A94-3700-C-05

Job Qty: 50 ea

Part Name: Bottom



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/16/18

Job Tracking No:

Due Date: 7/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	7/19/18	7/19/18	0.00	0.00	Start Up Machining-3		2/18/07/22
110	Bandsaw	50 pcs	7/19/18	7/19/18	0.00	5.00	Bandsaw1		2/18/07/22
120	Mori Seiki	50 pcs	7/19/18	7/19/18	0.00	25.00	MORI NV5000-1		2/18/07/22
130	QC	50 pcs	7/19/18	7/19/18	0.00	0.00	QC2 Machining-2		2/18/07/22
140	QC	50 pcs	7/19/18	7/19/18	0.00	0.00	QC8 Machining-3		18-07-24
150	Outsource	50 pcs	7/19/18	7/19/18			ATG001-VC	10	18-07-25
160	Packaging	50 pcs	7/19/18	7/19/18	0.00	0.00	Packaging3-2		JUL 27 2018
170	QC	50 pcs	7/19/18	7/19/18	0.00	0.00	QC6		38
180	Packaging	50 pcs	7/19/18	7/19/18	0.00	0.00	Packaging3		18-08-21
190	QC21-SA	50 Ea	7/19/18	7/19/18	0.00	0.00	QC21		JUL 27 2018

Part Op 110 - Cut blanks to 1.30"

Descriptions: 120 - 1-Machine as per folio FB776 FOLIO REV: AA DWG REV: 6 2-Debur
150 - Issue P/O to ATG : PO 040596 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-05 Rev. 6 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.750X02.000	6061-T6 Bar .750 X 2.00	5.1500 ft (.103 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.750X02.000	5	9	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/19/18 3:15 PM dart.logan.david

Container No: S094870



Part: RBE350A94-3700-C-05

Job No: 172468

Serial No/Batch: S094870

Revision: 6

Inspector:

Exp Date:

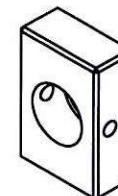
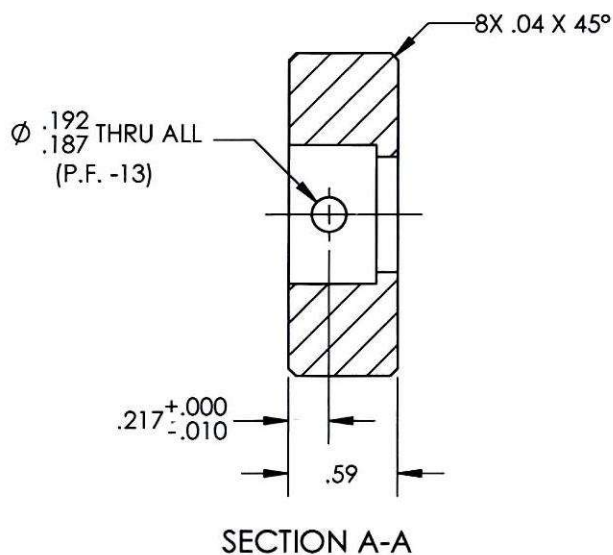
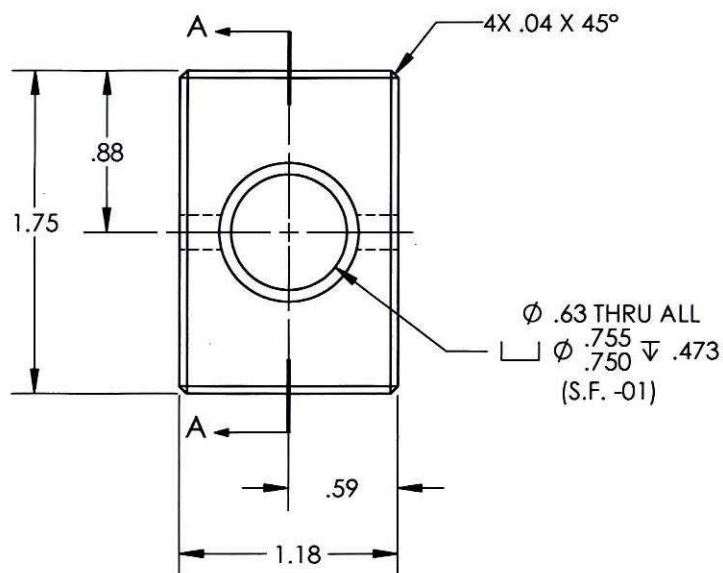
Instructions:

Date: 07/22/18

ontrol/Report_View_2.asp?URL=../Part/Job_Sheet.asp&Report=True... 1/1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	15-0213	-05 CH'D HOLE WAS Ø5.1 mm IS Ø.192 - .187.	5/14/2015	RJC	JAG
6	16-0286	-05 CH'D DIM WAS Ø.625 THRU ALL [] Ø.750 ∇ .473 S.F. -01 IS Ø.63 THRU ALL [] Ø.755/.750 ∇ .473 (S.F. -01), WAS Ø.192/.187 THRU ALL IS Ø.192/.187 THRU ALL (P.F. -13), WAS .217 IS .217 $\pm$.000/-.010.	2/28/2017	RJC	SM



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172468

20180719

(-05)

BOTTOM

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-05	REV 6
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH RED ANODIZE	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC MIL-A-8625F, TYPE II, CLASS II	.X $\pm$.1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	EUROCOPTER AS350/355
SCALE 1:1	DATE 8/21/2012 SHEET 5 OF 7



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040596**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040596
PO Date: 7/25/18
Due Date: 8/1/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180564	646.9713	Body Issue P/O to ATG : Anodize, Color Black, Prime as per Dwg 646.9700	Firmed	-	8/1/18	6 pcs	0 pcs	6 pcs	\$26.25/pcs	\$157.50
2	172468	RBE350A94-3700-C-05	Bottom -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-05 Rev. 6 -Certificate of Conformity is required	Firmed	-	8/1/18	50 pcs	0 pcs	50 pcs	\$5.75/pcs	\$287.50
Grand Total:											\$445.00

Order Notes

CE

DAS
38
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 17
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915669

Date: 27-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
50 ea	Part: RBE350A94-3700-C-05 Bottom Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 23514	Rev: 6 PO: PO040596 Line: 2	DAS 38 989
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>27/7/18</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			